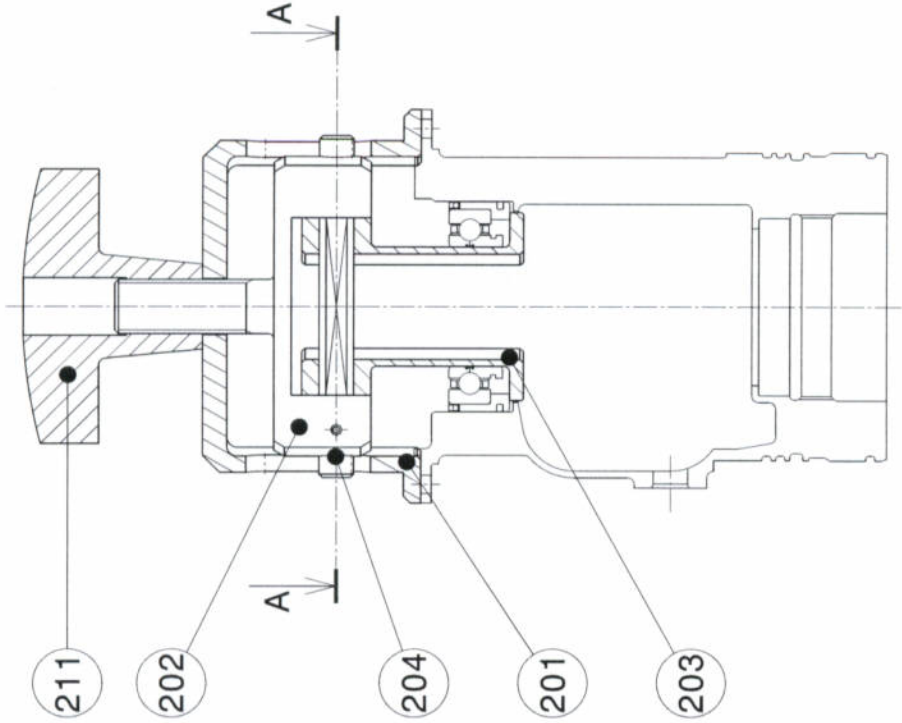
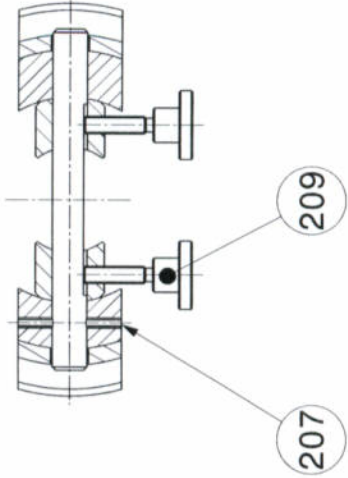


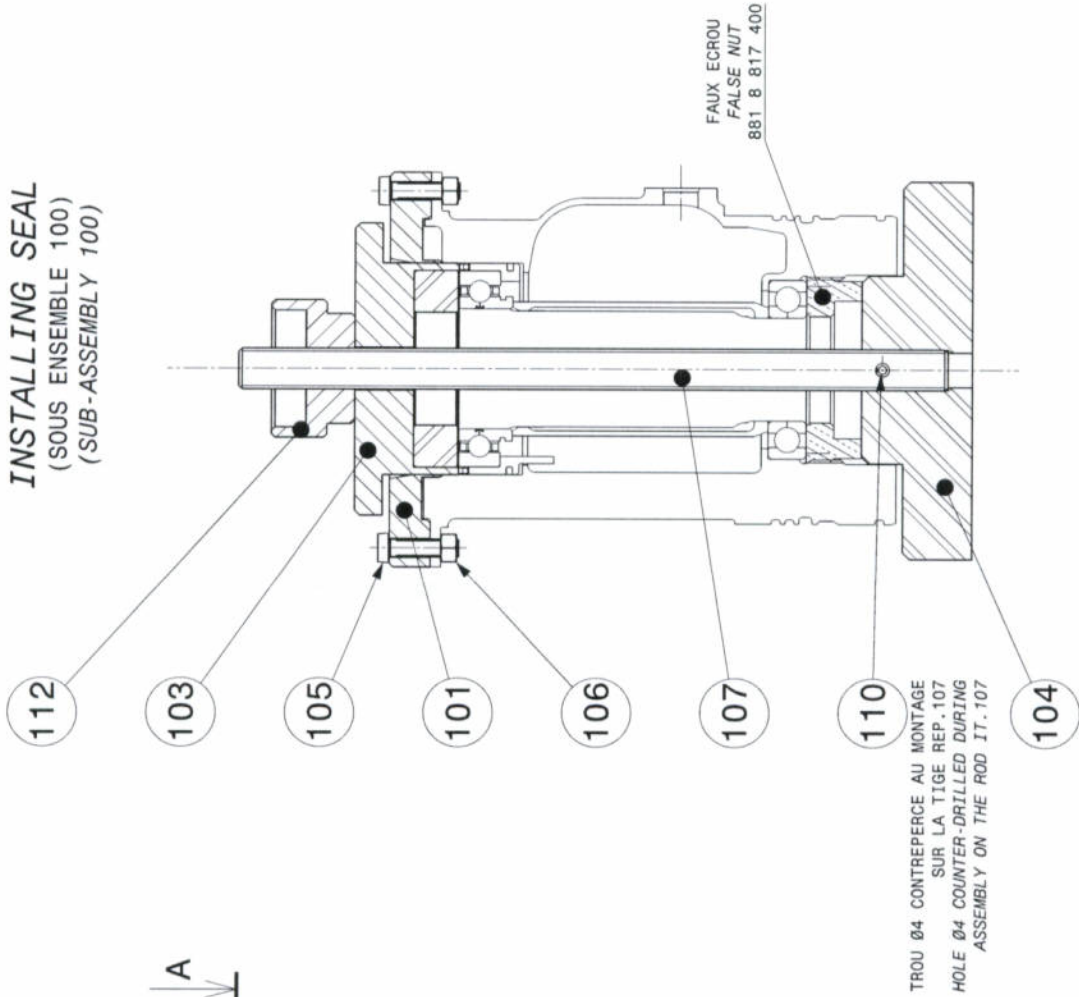
- DEPOSE JOINT + CAGE -
REMOVING SEAL + CAGE
(SOUS ENSEMBLE 200)
(SUB-ASSEMBLY 200)



COUPE A-A
SECTION A-A



- POSE JOINT -
INSTALLING SEAL
(SOUS ENSEMBLE 100)
(SUB-ASSEMBLY 100)



ALL DIMENSIONS ARE IN MILLIMETERS

MASSE DE L'OUTILLAGE: 3,7 Kg
TOOL WEIGHT: 3.7 Kg

NOTA/NOTE :

LES COTES ET CRITERES DU PLAN REPARES SONT A
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING
INDICATED WITH MUST BE COPIED ON THE
"CERTIFICATE OF COMPLIANCE"

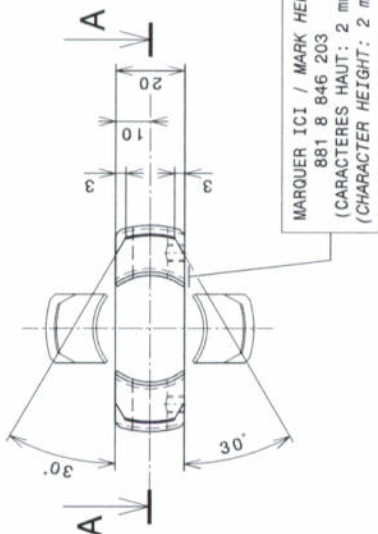
MODIFICATIONS			INDICE INDEX
MODIF. REP.102			A
MODIFIED IT. 102			
SUPPRIME REP.102, 108, 109, MODIFIE REP.101 ET AJOUTE REP.103, 104, 107, 110, 111.			B
DELETED IT. 102-108 - 109 - MODIFIED IT. 101 - ADDED IT. 103-104-107-110-111			
PLAN REFAIT C.A.O. - MODIFIE REP.101 ET 103 - REP. 111 REMPLACE PAR REP. 112			C
REDRAWN IN CAD - MODIFIED IT. 101 - 103 - IT. 111 REPLACED BY IT. 112			
AJOUTE TRADUCTION EN ANGLAIS			D
ADDED TRANSLATION INTO ENGLISH			

SHOP COPY

302	1	ETIQUETTE D'IDENTIFICATION IDENTIFICATION LABEL	TM	881 5 069 808
301	1	COFFRET RANGEMENT 320x200x200 STORAGE CASE	LHOTELIER	LSX20-855-301
.	.	.	OU TM OR TM	987 850 019 0
300	.	CONDITIONNEMENT PACKAGING	.	.
.
211	1	ECROU CROISILLON M16 TRUNTON NUT M16	NORELEM	06160-416
209	2	VIS STRIEE M5 LG.20 SCREW WITH STRAIGHT-LINE KNURLS	NORELEM	06060-05-20
207	1	GOUPILLE ELASTIQUE Ø3 LG.30 SPRING PIN Ø3 LG 30	STD	.
204	1	AXE PIN	STUBS Ø10	.
203	1	JEU DE 2 GRIFFES SET OF 2 CLAWS	25 CD 4	900 - 1050 MPa
202	1	TIRANT TIE-ROD	25 CD 4	900 - 1050 MPa
201	1	ETRIER STIRRUP	25 CD 4	900 - 1050 MPa
200	.	OUTILLAGE DE DEPOSE REMOVAL TOOL	.	.
.
112	1	ECROU MOLETE ACIER STEEL KNURLED NUT	NORELEM	06010-112
111	1	ECROU CROISILLON M12 TRUNTON NUT M12	NORELEM	06160-412
110	1	GOUPILLE ELASTIQUE Ø4 LG 50 SPRING PIN Ø4 LG 50	STD	.
109	2	ECROU STRIEE M6 SERRATED NUT M6	NORELEM	611-069
108	2	GOUJON M6 LG 40 STUD M6 LG 40	NORELEM	701-660-040
107	1	TIGE FILETEE M12 LG 205 THREADED ROD M12 LG 205	ACIER STEEL	.
106	2	ECROU H M5 NUT H M5	STD OU TM STD OR TM	1631050001
105	2	VIS CS M5-20 SCREW CS M5 x20	STD OU TM STD OR TM	1604050201
104	1	SOCLE BASE	2017A	.
103	1	POUSSOIR PLUNGER	25 CD 4	900 - 1050 MPa
102	1	POUSSOIR PLUNGER	25 GB 4	999 - 1950 MPa
101	1	GUIDE GUIDE	25 CD 4	900 - 1050 MPa
100	.	OUTILLAGE DE POSE INSTALLATION TOOL	.	.


PL REP SH ITEM	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations Comments
Plan dessinée à l'aide du logiciel CATIA V5 Drawing drawn with CATIA V5 software				
DESIGNE PAR: DRAWN BY: E. DOUMECQ		VERIFIE PAR: APPROVED BY: E. DOUMECQ	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100	
MACHINE / ENGINE		DESIGNATION PIECE / PART DESCRIPTION	N° PIECE / PART NUMBER:	
MARQUE 2		7 L - 112	7 08M 04 172 0	
DESIGNATION OUTILLAGE				
TOOL NAME				
INSTALLATION / REMOVAL TOOL				
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION.				
Echelle / Scale 1/1		CODE FABRICANT TURBOMECA MANUFACTURER CODE :		
A1		881 8 846 000		
FORMAT SIZE		PLANCHE SHEET		
1/3		DATE 27/03/04		

PIECE CAPABLE DE 4 GRIFFES
PART THAT CAN BE FITTED WITH 4 CLAWS

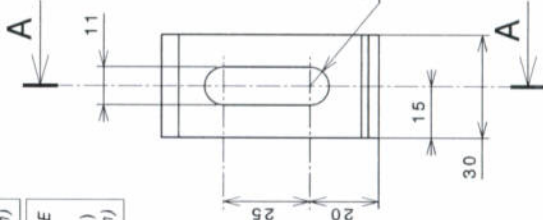


MARQUER ICI / MARK HERE
881 8 846 203
(CARACTERES HAUT: 2 mm)
(CHARACTER HEIGHT: 2 mm)




PROTECTION : BRUNISSAGE (TYPE PENTRATE)
PROTECTION : BURNISHING (PENTRATE TYPE)
CHANFREINS NON COTES : 1 A 45°
NO-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARETES VIVES PAR CH. 0,2 A 0
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3

JEU DE 2 GRIFFES SET OF 2 CLAWS	25 CD 4	USENAGE / MOCHINGS ✓  3.2	EGREILLE SCALE 1/1	EM.H.
	900 - 1050 MPa			07070394
		881 8 846 203	INDEX	
			INDEX	

MARQUER ICI / MARK HERE
881 8 846 200
(CARACTERES HAUT: 4 mm)
(CHARACTER HEIGHT: 4 mm)



PROTECTION : BRUNISSAGE (TYPE PENTRATE)
PROTECTION : BURNISHING (PENTRATE TYPE)
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

ETRIER	25 CD 4	   3.2	ECHELLE SCALE	1/1	EM.H.
	900 - 1050 MPa				0703954
STIRRUP		881 8 846 201	INDEX INDEX		



PROTECTION : BRUNISSAGE (TYPE PENTRATE)
PROTECTION : BURNISHING (PENTRATE TYPE)
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

AXE	STUBS Ø10	UTILISER / MONTANT	ECHELLE	E.M.H.
		3.2	1/1	0703094
AXIS		881 8 846 204	INDEX	

Plan dessiné à l'aide du logiciel CATIA V5

DESIGNE PAR: D'ARMY BY: EXALO HD	VERIFIE PAR: APPROVED BY: E. DOUMECO	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER:
REF. 300106	ST2100	
MACHINE / ENGINE PARIEL 2	DESIGNATION PRICE / N° PIÉCE / PART NUMBER: 7 08M 04 172 0	
DESIGNATION OUTILLAGE TOOL NAME		
OUT. DE POSE DEPOSE		
INSTALLATION / REMOVAL TOOL		
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ECHELLE SCALE	 Turbomeca / Groupe SAFRAN	CODE FABRICANT F2021 / MANUFACTURER CODE :
FORMAT SIZE A1	881 8 846 000	PLANCHES SHEET 3
		